





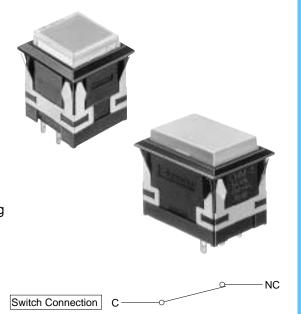
Only 16mm depth behind panel with built-in resistor.

Full-Face, Split-Face, Dual-Color Illumination available.

Amazing bright and even LED illumination.

■ Features

- Depth behind panel: Only 16mm.
- LED illumination for Full-Face, Split-Face, Dual-Color.
- Built-in resistor for 5V,12V,24V use.
- Light Cartridge is removable from front panel.
- Button Size: 13.2mm square type,13.2×19.4mm rectangular type.
- Precision-snap action switch movement with coil spring assures long life and outstanding tactile feedback.
- Silver Contact (Gold-Plated) and W/E Alloy #1 Cross-bar Contact provided.
- Accessories: Barriers, Guard Covers, Sockets, etc.



SPECIFICATIONS

Contact	Silver Contact (Gold-Plated)	W/E Alloy #1 Cross-bar Contact				
Electrical Rating	AC125V,250V 3A(Resistive)	AC125V0.1A, DC30V 0.1A(Resistive)				
Insulation Resistance	More than 100M Ω at 500V DC					
	600V AC RMS between NC and NO					
Dielectric Strength	1500V AC RMS between terminals and ground					
	50/60Hz for 60sec. at normal ambient temperature and humidity					
Contact Resistance	Less than $50 \text{m}\Omega$ (Initial) at DC6V 1A	Less than 50m Ω (Initial) at DC6V 0.1A				
Mechanical Life	Momentary Action :more than 1,000,000 operations	Alternate Action : more than 200,000 operations				
Electrical Life	More than 30,000 operations at max. rated load					
Ambient Temperature	−15°C t	−15°C to +50°C				
Ambient Humidity	80% F	RH (max.)				

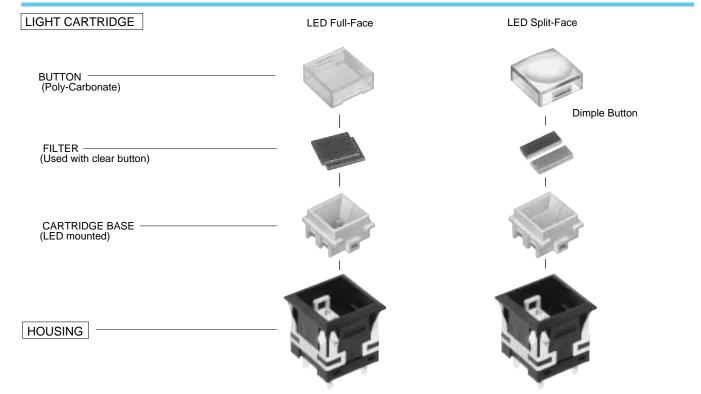
OPERATING CHARACTERISTICS

Operating Force (max.)	4.41N	Total Travel (max.)	2.5mm

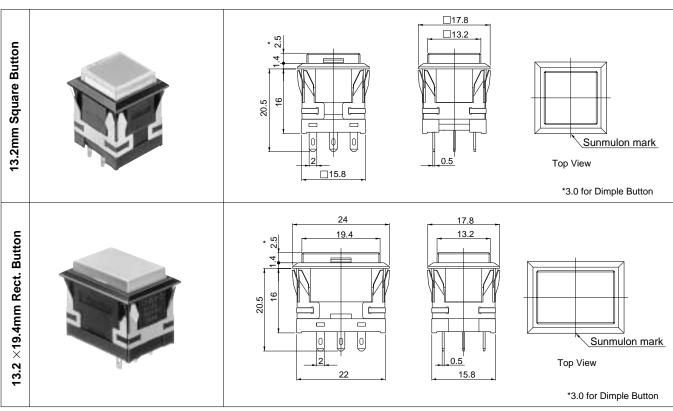




STRUCTURE



DIMENSIONS



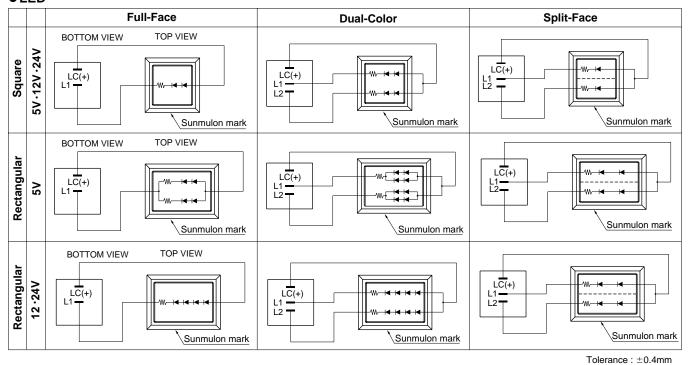
Tolerance : ± 0.4 mm





INTERNAL CONNECTION ARRANGEMENTS

● LED

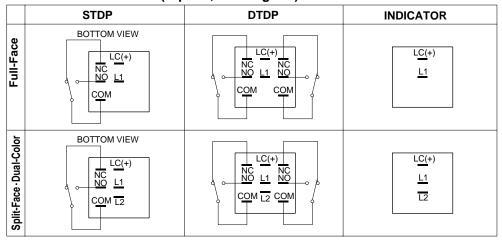


Dual-Color Combination

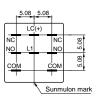
LC(+) -L1	Red
LC(+)-L2	Green

TERMINALS

●TERMINALS LAYOUT (Square, Rectangular)



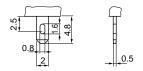
● TERMINALS DIMENSIONS (BOTTOM VIEW)





Tolerance: ±0.4mm

• TERMINAL SHAPE



SOLDERING TERMINAL





LED DATA

LED RATINGS

DC Committee	Current Rating (mA)									
DC Supply Voltage (V)	F	-ull-F	ace	5	Split-F	ace	Dual-Color			
voltage (v)	R	G	Υ	R	G	Υ	R	G		
Square 5,12,24(±5%)	10) 12		10	12		10	12		
Rectangular 5(±5%)	20	20 24		10	12		20	24		
Rectangular 12,24(±5%)	10	1	2	10	12		10	12		

Red=R, Yellow=Y, Green=G

EXTERNAL RESISTOR

Switches are normally fitted with internal resistors to operate on 5, 12, 24V DC supply. In case of non-resistor type, suitable external current limiting resistors must be installed as shown by the table and formula:

	Square, Full-Face			Squa	Square, Split-Face			Square Dual-Color Rect. Full-Face				Rect. Split-Face			Rect. Dual-Color						
	5,12,24V		5	5,12,24V		5,12,24V		5V 12,		12,24V 5		5,12,24V		5V		12,24V					
	R	G	Υ	R	G	Υ	R	G	R	G	Υ	R	G	Υ	R	G	Υ	R	G	R	G
Max. operating current IFм (mA)	25	2	25	25	2	5	25	25	50	5	0	25	2	5	25	2	5	50	50	25	25
DC reverse voltage VR (V)	10	1	10	5	5	5	10	10	10	1	0	20	20	0	10	1	0	10	10	20	20
Forward voltage VF (V)	3.6	4	.2	1.8	2.	.1	3.6	4.2	3.6	4.	.2	7.2	8.	4	3.6	4	.2	3.6	4.2	7.2	8.4
Recommended operating current IF (mA)	18	1	18	18	1	8	18	18	36	3	6	18	18	8	18	1	8	36	36	18	18
Wiring diagram		Fig.	1	Fig. 2				Fig. 1			Fig. 2				Fig	j. 2					

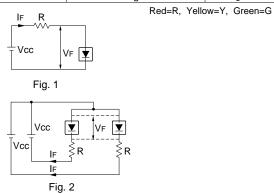
The value of the series resistor can be determined by the formula:

Vcc: Supply Voltage Vr: Forward Voltage

IF: Forward Current

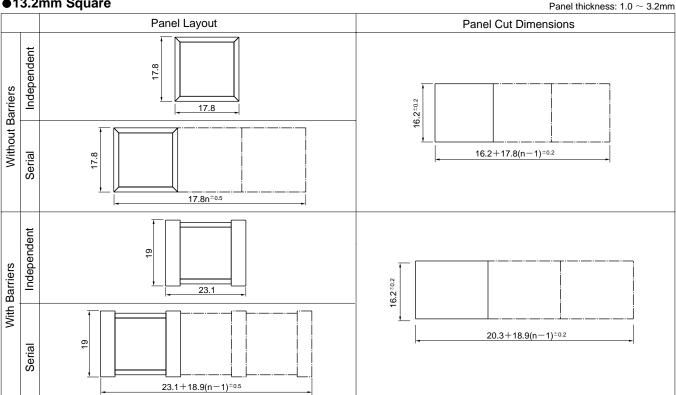
* Pulse Lighting:

Pulse Width Pw=100μsec.
Duty Ratio DR=10⁻¹
IFM= 100mA



Panel Layout / Panel Cut Dimensions

●13.2mm Square



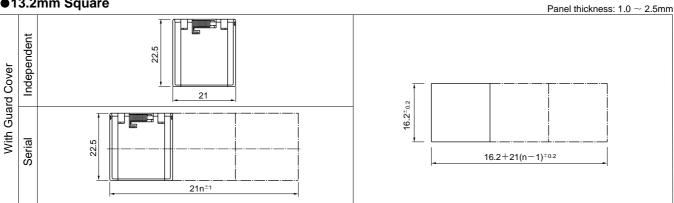
Tolerance : ±0.4mm





Panel Layout / Panel Cut Dimensions

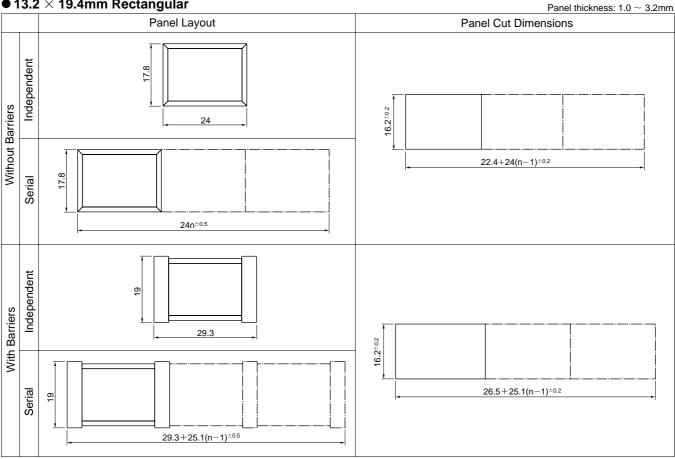
●13.2mm Square



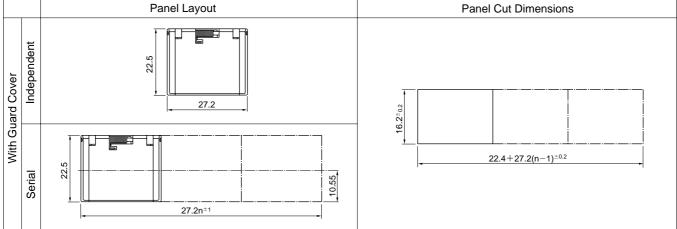
*Panel Cut Dimension should be after panel paintings.

n: number of switches

● 13.2 × 19.4mm Rectangular



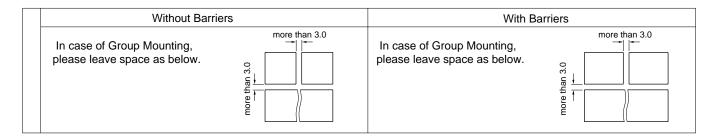
Panel thickness: 1.0 \sim 2.5mm







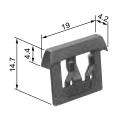
Panel Layout / Panel Cut Dimensions



ACCESSORIES

BARRIERS

In case of mounting switches in series, barriers can be used to prevent inadvertent pushing neighbor switch.





PART NO.							
Color	Center Barrier	Side Barrier					
Black	VH-0975-K	VH-0976-K					
Gray	VH-0975-G	VH-0976-G					

GUARD COVER

Guard Cover prevents inadvertent and unintentional operations.

•13.2mm Square



• 13.2 ×19.4mm Rectangular



PART NO.						
Square	Black	CH-2564-K				
Square	Gray	CH-2564-H				
Doot	Black	CH-2565-K				
Rect.	Gray	CH-2565-H				

 $^{^{\}star}$ The cover to be opened 180° and returned by spring force.

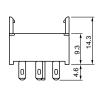
SOCKET

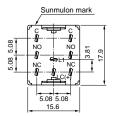
For easy maintenance. (Can be used for both square and rectangular)

Soldering Terminal

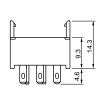
Full-Face

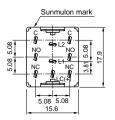






Split-Face, Dual-Color





PART NO.						
Full-Face		CH-2479-1				
Split-Face	Dual-Color	CH-2479-2				

Tolerance : ± 0.4 mm



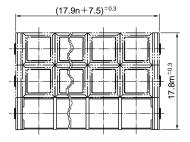


ACCESSORIES

MATRIX FITTING FRAME

Square



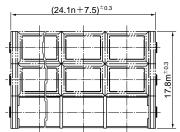


PART NO.							
Sauara	Black	CH-2687-K□					
Square	Gray	CH-2687-H□					

 \square = number of switch (1-15)

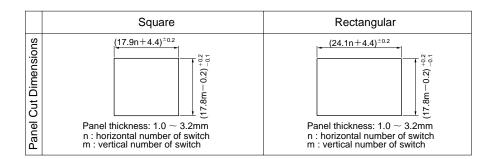
Rectangular



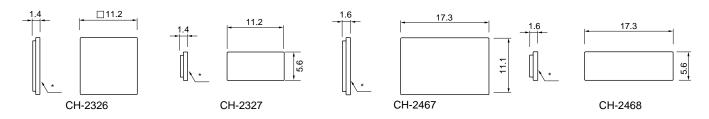


PART NO.						
Rect.	Black	CH-2688-K□				
Rect.	Gray	CH-2688-H□				

 \square = number of switch (1-10)



FILTER DIMENSIONS



* LEGEND FASE Tolerance : ±0.4mm



REPLACEMENT PARTS

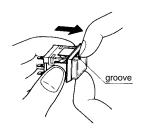
● BUTTON/FILTER

	Red	Green	Yellow	Milk-White	Clear	Dimple
Square Button	CH-2325-LR	CH-2325-LG	CH-2325-LY	CH-2325-LM	CH-2325-CC	CH-2524-CC
Rect. Button	CH-2466-LR	CH-2466-LG	CH-2466-LY	CH-2466-LM	CH-2466-CC	CH-2525-CC
Square Full-Face Filter	CH-2326-LR	CH-2326-LG	CH-2326-LY	CH-2326-LM		
Square Split-Face Filter	CH-2327-LR	CH-2327-LG	CH-2327-LY	CH-2327-LM		
Rect. Full-Face Filter	CH-2467-LR	CH-2467-LG	CH-2467-LY	CH-2467-LM		
Rect. Split-Face Filter	CH-2468-LR	CH-2468-LG	CH-2468-LY	CH-2468-LM		

ASSEMBLY & DISASSEMBLY

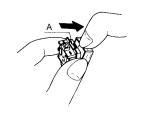
1. Removing Light Cartridge

Hang the cartridge with hooking fingernails in the groove, and pull out.



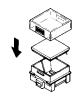
2. Removing Button

Hook fingernails at A and gently release the clip, and release another side as well.



3. Fitting Filter(s)

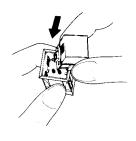
Set Filter(s) as shown onto cartridge carefully, then put button on and push until click.





4. Fitting Light Cartridge

Insert Light Cartridge into Housing with right direction and push in until click.



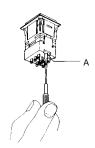
5. Fitting Socket

Insert Switch into Socket with right direction (Both Sunmulon Mark should be same side) and push in until stop.



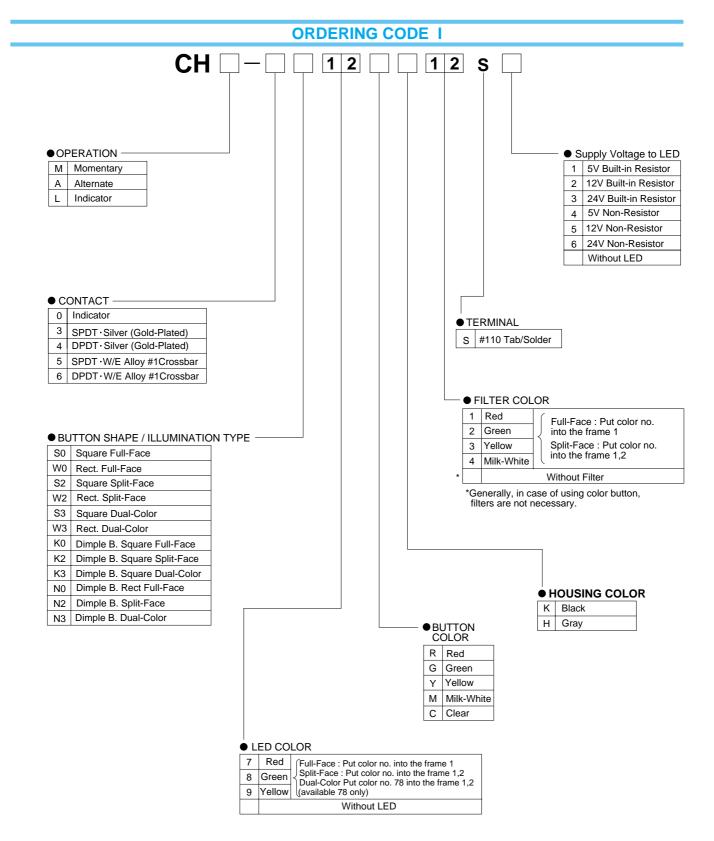
6. Removing Socket

Push up metal plate A with -screw driver, and pull out socket.









NOTES

 In case of Split-Face, LED and Filter color location should be specified as follow:



- In case of Split-Face and Dual-Color, simultaneous illumination is not possible for 24V built-in resistor type, cause of heat, please select non resistor type and apply required external resistor.
- 3) In case of Split-Face, button color should be C (clear).
- 4) In case of Dual-Color, button should be C (clear) with Milk-White filter or Milk-White button.
- In case of simultaneous illumination for Split-Face and Dual-Color with 24V,use 6. Non Resistor type and apply external resistor accordingly.
- 6) Dimple Button type is only clear color. Therefore, button color should be C (clear).
- 7) Please be noted that the color of "Yellow" for LED 'Button' Filter is actually "Orange Yellow" not Lemon Yellow.





filters are not necessary.

ORDERING CODE II

